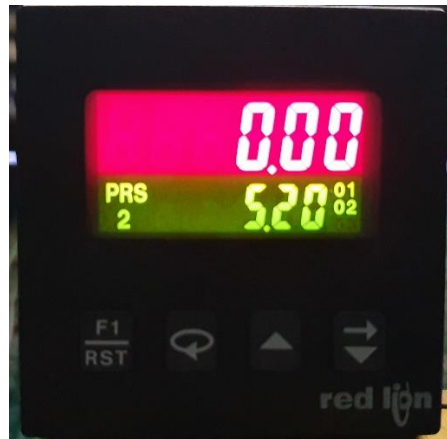


Accu-Cut Carpet Cutting Procedure Crossbow (Red Lion C48CD) Preset Length



1. Load carpet onto the machine
2. Turn the Load Roller switch to the Reverse position
3. Rotate carpet until you can cut the tape and remove all of the tape
4. Repeat the above step until all tape is removed
5. Rotate carpet until the start of the carpet is near the top of the roll
6. Turn the Load Roller switch to the Forward position – check that Cut Side Roller switch is also in Forwards
7. Flick the start of the carpet onto the machine
8. Jog the carpet up to the cut slot
9. Lower the counter arm
10. Make sure PRS 2 is displayed on the lower left corner of the counter. Press “Return” (circular icon) to change if necessary



11. Enter the preset cut length. Press the Right Arrow / Down Arrow key. PrESEt will be displayed and the right most digit will start flashing indicating which digit is currently set to change. Keep pressing the Right Arrow / Down Arrow key until you get to the digit that you wish to change for the cut length

12. When you get to the digit that you wish to change, press the Up Arrow key and scroll past 9 if you have to, to get to the number that you want
13. Press the Right Arrow / Down Key to get to the remainder of the digits that you wish to change and repeat steps 11, 12 and 13 until you have your length displayed
14. Once the correct length is displayed, press the “Return” (circular icon) key to save the length. The digits should stop flashing and 0.00 will now display. If a mistake has been made, go back to step 11
15. **Reset the counter to Zero (F1/RST Button)**
16. Jog the carpet to the middle of the lower roller pulling the carpet across with your left hand if necessary
17. Fold over the clamp roller and hold tight
18. Gently jog the carpet to start the roll up process
19. Jog about 4 to 6 rotations and then slowly release the clamp roller
20. Jog the carpet until the length required is reached - the machine should slow and then stop at the entered length - the machine will no longer operate until the counter is reset to zero
21. **Recheck** that the length shown on the machine is the length according to your cut schedule
22. Cut the carpet
23. **Reset the counter to Zero (F1/RST Button)** or the machine will not work
24. Turn the Load Roller switch to the Off position
25. Move to the cut side of the machine and tape up the carpet – hint: start the tape from under the flap of the carpet
26. Dump or remove the cut carpet from the machine
27. Turn the Load Roller switch to the Forward position
28. **Reset the counter to Zero (F1/RST Button)** then start the next cut – go back to step 10 above and repeat for the other cuts from the same roll
29. When the last cut has been done, turn the Load Roller switch to the Reverse position, then go to the Load side of the machine and tape up the balance
30. Remove the balance from the machine